

# Gas Analysis Solutions

## Measuring Oxygen, Hydrogen and Flue Gas

### Benefits

- Optimized reaction processes
- Improved efficiency and increased process up-time
- Greater safety assurance
- Reduced total cost of ownership
- Reduced installation cost for hazardous area locations
- Remote monitoring

### Applications

- Petrochemical—O<sub>2</sub> blanketing/inerting
- Refinery—process gases where O<sub>2</sub> is a contaminant
- Marine terminals—marine vapor recovery
- Power generation—hydrogen cooled generators
- Steel—multiple analysis of O<sub>2</sub>, H<sub>2</sub>, H<sub>2</sub>O and flue gas
- Industrial—trace O<sub>2</sub> in air separation and high purity gases



**do you need oxygen too?**  
Contact us for all your oxygen analysis needs.



### Thermoparamagnetic Oxygen Analysis

The Panametrics XMO2 thermoparamagnetic sensor provides the most stable and drift-free oxygen measurement available on the market today.

- % O<sub>2</sub> LEL for inerting
- % O<sub>2</sub> control for optimizing reaction processes



The Panametrics APX offers the enhanced performance in hydrocarbon gases of automatic compensation for background gas effects.



### Galvanic Fuel Cell Oxygen Analysis

The Panametrics O2X1 with galvanic fuel cell oxygen sensor provides high accuracy and low cost. It is a versatile, intrinsically safe loop-powered transmitter for ppm or % measurement in acid gases or in non-acid gases.

- ppm O<sub>2</sub> in natural gas
- ppm O<sub>2</sub> in process gases
- % O<sub>2</sub> in inerting applications and process control



### Nondepleting Electrochemical Oxygen Analysis

The Delta F oxygen cell is a nondepleting electrochemical sensor. With proper maintenance of the electrolyte solution, it will maintain its original calibration for years.

The nondepleting electrochemical sensor requires only infrequent calibration and provides high accuracy in low ppm and ppb measurements. It can be used with the multifunction MIS1

analyzer for simultaneous measurement of oxygen, moisture, temperature, and pressure. Optional auxiliary inputs can support H<sub>2</sub> measurement with the XTMC.



### Zirconium Oxide Oxygen Analysis

Panametrics FGA311 and Panametrics OxyTrak 390 zirconium oxide analyzers for flue gas analysis and combustion control serve applications from low to high temperatures and from clean fuels to ones producing high particulate levels.

- The FGA311 uses the in-situ sample technique to measure % O<sub>2</sub> in flue/stack gas.
- The OxyTrak 390 uses the ex-situ sample technique to measure % O<sub>2</sub> and combustibles in flue/stack gas.



The Panametrics CGA351 zirconium oxide oxygen analyzer measures O<sub>2</sub> from 0.1 ppm to 100% in high-purity inert gases. Its advanced zirconium oxide sensor provides fast speed of response with drift-free performance and minimal maintenance requirements. It is ideal for applications such as:

- 0.1 to 10 ppm O<sub>2</sub> in high purity nitrogen or argon in air separation plants
- trace ppm O<sub>2</sub> in glove boxes
- heat treating processes
- gas generators
- welding applications



### Thermal Conductivity Hydrogen Analysis

The Panametrics XMTC binary gas analyzer measures gases such as H<sub>2</sub>, CO<sub>2</sub>, CH<sub>4</sub>, He and argon by thermal conductivity. Typical applications include:

- %H<sub>2</sub> in hydrogen cooled electricity generation
- %H<sub>2</sub> in H<sub>2</sub>/N<sub>2</sub> atmosphere gas in steel annealing/galvanizing
- %H<sub>2</sub> in hydrogen recycle gas in petrochemical reforming
- % CH<sub>4</sub> in CO<sub>2</sub> in biogas or landfill gas
- % CO<sub>2</sub> in fermentation processes



### Start-up Assistance and Calibration Services

We have field service teams located globally to assist with start-up, regular maintenance and calibration. Contact us for services or for a custom service agreement.



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